5

WHAT IS CLAIMED IS:

1. A torque sensor for determining the torque acting upon a shaft, the torque sensor comprising:

a radiation source emitting radiation of at least one wavelength;

at least one sensor sensing the emitted radiation generating thereby at least one intensity signal indicative of the intensity of the emitted radiation;

at least one signal conditioner receptive of the emitted radiation and positioned on a shaft between the radiation source and the at least one sensor thereby conditioning the emitted radiation; and

a circuit receptive of the at least one intensity signal determining thereby the torque acting upon the shaft and compensating for the attenuation of the emitted radiation.

- 2. The torque sensor as set forth in Claim 1 wherein the radiation source comprises a plurality of parallel light emitting diodes having alternate anodes connected either to electrical ground or energized by a prescribed voltage and alternate cathodes connected either to electrical ground or energized by the prescribed voltage.
- 3. The torque sensor as set forth in Claim 1 wherein the at least one signal conditioner comprises a plurality of polarizers having polarization axes oriented at a prescribed angle with respect to one another.
- 4. The torque sensor as set forth in Claim 3 wherein the plurality of polarizers are substantially opaque to radiation at the first wavelength and substantially transparent to radiation at the second wavelength.

10

- 5. The torque sensor as set forth in Claim 4 wherein the plurality of polarizers comprise thin film polarizers.
- 6. The torque sensor as set forth in Claim 5 wherein the thin film polarizers comprise dyes of long chain polymers.
- 7. The torque sensor as set forth in Claim 1 wherein the at least one sensor comprises a photodiode.
- 8. The torque sensor as set forth in Claim 3 wherein the circuit comprises:

a clock generating a timing signal;

at least one switch receptive of the timing signal and connected to the at least one sensor selecting either a first set of intensity signals indicative of the intensity of polarized radiation sensed at the first wavelength or a second set of intensity signals indicative of the intensity of non-polarized radiation sensed at the second wavelength;

a comparator comparing either a first intensity signal indicative of the intensity of the radiation sensed at the first wavelength to a reference signal to generate a first error signal or a second intensity signal indicative of indicative of the radiation sensed at the second wavelength to the reference signal to generate a second error signal; and

a drive circuit receptive of the timing signal and the first and second error signals generating thereby a drive signal to control the emission of radiation from the radiation source.

9. The torque sensor as set forth in Claim 8 further comprising:

a summing device receptive of a third intensity signal indicative of the intensity of the radiation sensed at the first wavelength and a fourth intensity signal indicative of the intensity of the radiation sensed at the second wavelength thereby determining the difference thereof and generating a compensated signal indicative of the attenuation of the radiation received by the polarizers due to a change in the angle between the axes of polarization;

a scaling device receptive of the fourth intensity signal, the compensated signal and the reference signal generating thereby a scaled compensated signal.

10. The torque sensor as set forth in Claim 8 further comprising:

a first amplifier amplifying the radiation sensed at the first sensor; and

a second amplifier amplifying the radiation sensed at the second sensor.

10

15

11. The torque sensor as set forth in Claim 8 further comprising:

a first amplifier connected to the at least one switch for processing a signal indicative of the intensity of the light received at the first sensor at the first wavelength and providing as output a signal indicative of the intensity of the polarized visible light captured by the first sensor;

a second amplifier connected to the at least one switch for processing a signal indicative of the intensity of the light received at the first sensor at the second wavelength and providing as output a signal indicative of the intensity of the non-polarized infrared light captured by the first sensor;

a third amplifier connected to the at least one switch for processing a signal indicative of the intensity of the light received at the second sensor at the first wavelength and providing as output a signal indicative of the intensity of the polarized visible light captured by the second sensor; and

a fourth amplifier connected to the at least one switch for processing a signal indicative of the intensity of the light received a the second sensor at the second wavelength and providing as output a signal indicative of the intensity of the non-polarized infrared light captured by the second sensor.

- 12. The torque sensor as set forth in Claim 8 wherein the reference signal comprises a bandgap reference voltage.
- 13. The torque sensor as set forth in Claim 8 wherein the plurality of switches are synchronously receptive of the timing signal.

- 14. The torque sensor as set forth in Claim 13 wherein the drive signal is in phase with the timing signal.
- 15. The torque sensor as set forth in Claim 14 wherein the drive signal is a bipolar signal.
- 16. The torque sensor as set forth in Claim 14 wherein the timing signal is a binary signal.
- 17. The torque sensor as set forth in Claim 8 wherein the at least one switch comprises:

a first switch receptive of the timing signal and connected to a first sensor of the at least one sensor to alternately generate either a first intensity signal indicative of the intensity of polarized radiation at the first wavelength captured by the first sensor or a second intensity signal indicative of the intensity of non-polarized radiation at the second wavelength captured by the first sensor; and

a second switch synchronously receptive of the timing signal
with the first switch and connected to a second sensor of the at least one sensor
to alternately generate either a third intensity signal indicative of the intensity of
polarized radiation at the first wavelength captured by the second sensor or a
fourth intensity signal indicative of the intensity of non-polarized radiation at
the second wavelength captured by the second sensor

5

10

18. The torque sensor as set forth in Claim 2 wherein the plurality of light emitting diodes comprise:

a first light emitting diode having an anode connected to electrical ground and a cathode connected to a prescribed voltage, the first light emitting diode thereby emitting radiation at a first wavelength of the at least one wavelength; and

a second light emitting diode having a cathode connected to electrical ground and an anode connected to the prescribed voltage, the second light emitting diode thereby emit radiation at a second wavelength of the at least one wavelength.

- 19. The torque sensor as set forth in Claim 1 wherein the circuit is receptive of the at least one intensity signal thereby determining the torque acting upon the shaft.
- 20. The torque sensor as set forth in Claim 1 wherein the circuit is receptive of the at least one intensity signal thereby controlling the wavelength of the emitted radiation.

10

15

5

21. A method of compensating for signal attenuation in a sensorsensing the torque acting upon a shaft, the method comprising:

generating radiation of at least one wavelength;

conditioning the radiation;

sensing the radiation;

responsive to the sensed radiation, generating at least one intensity signal indicative of the intensity of the radiation;

determining the intensity of the radiation due to a combination of the torque acting upon the shaft and the contamination of the sensor;

determining the intensity of the radiation due to the contamination of the sensor only; and

calculating the difference between the intensity of the radiation due to a combination of the torque acting upon the shaft and the contamination of the sensor and the intensity of the radiation due to the contamination of the sensor only to generate a compensated signal indicative only of the torque acting upon the shaft.

- 22. The method as set forth in Claim 21 wherein generating radiation of at least one wavelength comprises generating radiation at a first wavelength and at a second wavelength.
- 23. The method as set forth in Claim 21 wherein conditioning the radiation comprises directing the radiation through at least one polarizer.

5

- 24. The method as set forth in Claim 22 further comprising selecting a first intensity signal indicative of the intensity of the radiation sensed at the first wavelength and a second intensity signal indicative of the intensity of the radiation sensed at the first wavelength while generating radiation at the first wavelength or selecting a third intensity signal indicative of the intensity of the radiation sensed at the second wavelength and a fourth intensity signal indicative of the intensity of the radiation sensed at the second wavelength while generating radiation at the second wavelength.
- 25. The method as set forth in Claim 21 further comprising scaling the compensated signal by a gain factor equal to the ratio of the value of a reference signal to the value of the fourth intensity signal.
- 26. The method as set forth in Claim 24 further comprising comparing a reference signal with the first intensity signal generating thereby a first error signal or with the third intensity signal generating thereby a second error signal.
- 27. The method as set forth in Claim 26 further comprising responsive to the first and second error signals generating a drive signal to adjust the intensity of the generated radiation.
- 28. The method as set forth in Claim 22 wherein generating radiation at a first wavelength and at a second wavelength comprises alternately generating radiation at the first wavelength and at the second wavelength.
- 29. The method as set forth in Claim 29 wherein alternately generating radiation at the first wavelength and at the second wavelength comprises alternately generating radiation having a wavelength in the visible spectrum and radiation having a wavelength in the infrared spectrum.
- 30. The torque sensor as set forth in Claim 1 wherein the circuit comprises an integrated circuit.

- 31. The torque sensor as set forth in Claim 1 further comprising a cover encasing the radiation source, the at least one sensor, the at least one signal conditioner and the circuit.
- 32. The torque sensor as set forth in Claim 11 wherein processing a signal comprises at least amplifying or rectifying or filtering the signal or amplifying, rectifying and filtering the signal.